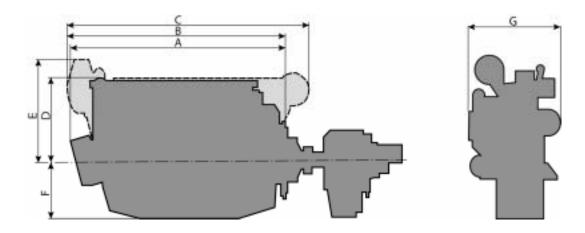
## Dimensions



Engine type		Α	В	С	D	E	F	G
D601-6	mm	1750	1870	-	900	980 <sup>7)</sup>	530	850
TD601-6	mm	1900 <sup>6)</sup>	-	2020	980 <sup>6)</sup>	980 <sup>7)</sup>	530	850
TBD601-6(S)	mm	1900 <sup>6)</sup>	-	2020	980 <sup>6)</sup>	980 <sup>7)</sup>	530	850
TBD601-6(K)	mm	1900 <sup>6)</sup>	-	2020	980 <sup>6)</sup>	980 <sup>7)</sup>	530	850

Engine type	Weight (t)
D601-6	2.15
TD601-6	2.25
TBD601-6(S)	2.35
TBD601-6(K)	2.50

<sup>&</sup>lt;sup>6)</sup> with turbochargers

WÄRTSILÄ® and DEUTZ® are registered trademarks. Copyright © 2006 Wärtsilä Nederland B.V.

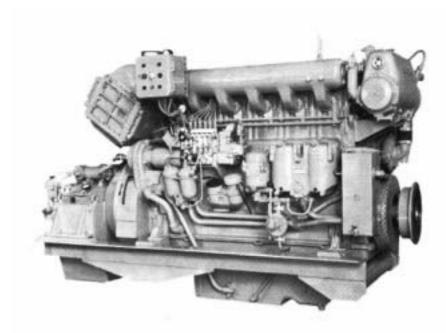
#### Wärtsilä Nederland B.V.

P.O. Box 10608 8000 GB Zwolle Office: Hanzelaan 95 8017 JE Zwolle The Netherlands

Tel. +31 38 425 32 53 (24 hrs) Fax +31 38 425 34 71 service.sales.nl@wartsila.com www.wartsila.com



# **Total Service**



## WÄRTSILÄ DEUTZ marine engines

#### **Characteristics**

- Water-cooled 6-cylinder in-line engines.
- Direct fuel injection.
- Mechanical or hydraulic governing.
- Two cooling water systems: indirect cooling and outboard/keel cooling.
- Turbochargers, air and piston cooling depends of the needed engine output.
- The engine block has internal oil channels.

#### **Benefits**

- Compact and robust engines designed for high-performances.
- Low maintenance costs due to good accessibility of all engine components.
- Low fuel consumption.
- Easy engine operation.
- Easy maintenance.
- Easy overhaul.



<sup>&</sup>lt;sup>7)</sup> with heat exchanger

### **Engine description**

Crankcase The crankcase with reinforced ribs is made of grey cast iron.

Crankshaft The crankshaft is made of high-grade steel and inductive tempered at the

bearing positions.

**Torsional vibration** 

damper

A viscous-fluid damper is mounted on the crankshaft.

Cylinder liner

The engine has a water-cooled cylinder liner made of a centrifugally cast iron alloy.

**Connecting rod** 

The connection rod is made of high-grade Cr-steel.

It can be dismounted via the cylinder liner.

**Piston** 

The piston is made of a special light-metal alloy and has four piston ring grooves.

It has three compression rings and one oil scraper ring.

The upper compression ring is chrome plated.

Cylinder head

The cylinder head is made of special grey cast iron.

The cylinder head has either two inlet and two exhaust valves or one inlet and

one exhaust valve. This depends on the engine output.

All valves are supplied with valve rotators.

Camshaft

The camshaft is made in one piece and has hardened cams and journals.

The camshaft bearing bushes are interchangeable.

Injection pump

The engine has a block pump with internal camshaft.

Governor

A mechanical or hydraulic governor, mounted at the block pump, controls the

engine speed.

**Fuel system** 

A fuel supply pump and a single or duplex filter are mounted in the fuel system.

Lubricating oil system

Forced oil circulation by engine mounted gear lubricating oil pump.

Pre-lubrication by hand.

Automatic pre-lubrication is optional.

Lube oil filter

Single filter or switch-over duplex filter with paper inserts in main flow.

Optional: centrifugal filter in partial flow.

Starting system

Electric starter (24 V).

Compressed air starter is optional.

Cooling water system

The engine can have the following cooling water systems:

 Two-circuit cooling water with a freshwater centrifugal pump and a raw water pump, seawater resistant heat exchanger and cooling water thermostat.

Outboard cooling with freshwater pump and cooling water thermostat.

Charge air cooling on engine types with a 'B' after the 'T'.

**Turbocharging** 

Turbochargers are mounted on engine types beginning with a 'T'.

**Optional** 

Generator

Coupling

Etceteras

Classification

By all established classification societies.

#### **Technical Data**

Engine type		D601-6	TD601-6	TBD601-6(S) <sup>5)</sup>	TBD601-6(K) <sup>5)</sup>			
Model		in-line	in-line	in-line	in-line			
Number of cylinders		6	6	6	6			
Bore / stroke	mm	160 / 165	160 / 165	160 / 165	160 / 165			
Displacement	1	19.9	19.9	19.9	19.9			
Compression ratio		16	15	15	14.6			
Direction of rotation1)		counter-clockwise						
Power ratings for marine propulsion units and on board generating sets								
Rated speed	min <sup>-1</sup>	1000-1800	1000-1800	1000-1800	1000-1800			
Engine output <sup>2)</sup>	kW	110-180	151-240	185-320	240-425			
Mean effective								
pressure	bar	6.16-6.78	8.22-9.25	10.95-11.35	14.6			
Fuel consumption <sup>3)</sup>	g/kWh	215-231	214-222	211-218	212-218			
Lubricating oil								
consumption4)	kg/h	0.23-0.37	0.25-0.50	0.30-0.70	0.40-0.87			
Idling speed	min <sup>-1</sup>	600	600	600	600			
Total oil capacity of engine	I	86	86	86	86			

Power declaration based on the following ambient conditions:

Atmospheric pressure: 981 mbar

Intake air pressure temperature: 20 °C (at 60% air humidity)

Water temperature at charge air cooler inlet (if applicable): 30 °C

The values given in this data sheet are for information purposes only and not binding. The data in the offer is decisive.

<sup>1)</sup> According to ISO 1204

<sup>2)</sup> Continuous power according to DIN 6270, exceedable by 10% for 1 hour within an operating period of 12 hours refers to rating 'A' without raw water pump.

<sup>3)</sup> Fuel consumption figures are based on the engine output, using a fuel with a calorific value of at least 41,868 kJ/kg (10,000 kcal/kg).

<sup>4)</sup> Without taking into account lube oil changes.

<sup>5)</sup> Indication 'S': engine with 2-valve cylinder head and piston cooling. Indication 'K': engine with 4-valve cylinder head and piston cooling. No indication: engine with 2-valve cylinder head and without piston cooling.